

## (11) 金属加工機械及び鑄造装置

## Metal forming machinery and foundry equipment

品目 Commodity	数量 単位 Quantity Unit	生産 Production			販売 Sales			月末在庫 Inventory	
		数量 Quantity	重量(t) Weight (t)	金額(百万円) Value (million yen)	数量 Quantity	重量(t) Weight (t)	金額(百万円) Value (million yen)	数量 Quantity	重量(t) Weight (t)
<b>金属加工機械及び鑄造装置</b> Metal forming machinery and foundry equipment				<b>14,409</b>					
<b>金属加工機械</b> Metal forming machinery				<b>12,183</b>					
<b>金属一次製品製造機械</b> Primary metal products machinery				<b>3,999</b>					
<b>圧延機械</b> Rolling mill machinery				<b>168</b>					
圧延機械(本体又は一式のもの)及び 同付属装置(シャワーはせん断機に含む) Rolling mill machinery (main body or complete set) and accessories of rolling mill machines	台 (n)	23	178	143	...	...	...	...	...
圧延機械の部品(ロールを除く) Parts of rolling mill machines (except rolls)		...	...	25	...	...	...	...	...
<b>鉄鋼用ロール</b> Rolls for steel industry	本 (n)	<b>3,107</b>	<b>6,828</b>	<b>3,831</b>	<b>3,056</b>	<b>6,704</b>	<b>3,798</b>	<b>500</b>	...
鑄鉄製及び鑄鋼製 Iron casting and steel casting	"	2,708	5,427	2,752	2,653	5,247	2,662	500	...
鍛鋼製 Steel forgings	"	399	1,401	1,079	403	1,457	1,136	-	...
<b>第二次金属加工機械</b> Secondary metal forming machinery				<b>8,184</b>			<b>7,277</b>		
ベンディングマシン(矯正機を含む) Bending machines(including straighteners)	台 (n)	45	431	520	44	395	456	3	2
液圧プレス(リベッティングマシンを含み プラスチック加工用のものを除く) Hydraulic presses (including riveting machines and except those for plastic processing)	"	104	1,548	1,659	104	1,363	1,510	304	3,317
数値制御式(液圧プレス内数) Numerically controlled (the inner number of hydraulic presses)	"	80	871	711	84	823	776	250	2,826
<b>機械プレス</b> Mechanical presses	"	<b>188</b>	<b>3,658</b>	<b>4,671</b>	<b>193</b>	<b>2,797</b>	<b>3,805</b>	<b>133</b>	<b>3,099</b>
100t未満 Less than 100t	"	161	1,707	2,583	171	1,974	2,854	123	1,813
100t以上500t未満 Greater than or equal to 100t and less than 500t	"	24	809	933	21	776	909	7	144
500t以上 Greater than or equal to 500t	"	3	1,142	1,155	1	47	42	3	1,142
数値制御式(機械プレス内数) Numerically controlled (the inner number of mechanical presses)	"	45	737	729	66	1,051	1,035	112	1,766
せん断機 Shearing machines	"	7	56	64	7	...	64	1	...
鍛造機械 Forging machines	"	13	396	843	12	...	1,015	6	...
ワイヤーフォーミングマシン Wire forming machines	"	18	175	427	18	...	427	-	...
<b>鑄造装置</b> Foundry equipment	"	<b>133</b>	<b>2,232</b>	<b>2,226</b>					
ダイカストマシン Die casting machines	"	52	940	1,087	...	...	...	...	...
鑄型機械 Moulding machines	"	14	228	584	...	...	...	...	...
砂処理・製品処理機械及び装置 Sand preparing, cleaning machines and equipment	"	67	1,064	555	...	...	...	...	...