

Production amount of Dies and Molds counted individually with each Prefecture and Number of enterprises (2011)

(1) Stamping die Industrial Statistics (Data source: "hinmokuhen" of Industrial Statistics)

		Production amount (1million Yen)		Number of enterprises	
1	Kanagawa	62,283	17.4%	140	7.2%
2	Aichi	52,574	14.7%	280	14.4%
3	Shizuoka	24,422	6.8%	131	6.7%
4	Osaka	23,912	6.7%	184	9.5%
5	Gunma	19,839	5.5%	104	5.3%
Total(5each Prefecture)		183,030	51.1%	839	43.1%
Total		358,677		1,947	

(2) Forging die

		Production amount (1million Yen)		Number of enterprises	
1	Osaka	10,529	22.8%	29	16.5%
2	Aichi	10,258	22.2%	41	23.3%
3	Kyoto	6,351	13.7%	8	4.5%
4	Shizuoka	3,260	7.0%	11	6.3%
5	Saitama	2,326	5.0%	10	5.7%
Total(5each Prefecture)		32,724	70.7%	99	56.3%
Total		46,245		176	

(3) Casting molds/Die casting die

		Production amount (1million Yen)		Number of enterprises	
1	Aichi	16,061	19.8%	72	16.7%
2	Shizuoka	7,218	8.9%	27	6.3%
3	Gifu	5,252	6.5%	16	3.7%
4	Osaka	4,893	6.0%	29	6.7%
5	Hiroshima	4,637	5.7%	9	2.1%
Total(5each Prefecture)		38,061	46.9%	153	35.5%
Total		80,947		432	

(4) Plastic molds

		Production amount (1million Yen)		Number of enterprises	
1	Aichi	50,452	13.5%	265	14.7%
2	Osaka	27,692	7.4%	187	10.4%
3	Toyama	27,573	7.4%	43	2.4%
4	Kanagawa	26,138	7.0%	115	6.4%
5	Shizuoka	23,643	6.3%	82	4.5%
Total(5each Prefecture)		155,498	41.6%	692	38.4%
Total		375,053		1,804	

(5) Rubber molds/Glass molds

		Production amount (1million Yen)		Number of enterprises	
1	Osaka	5,269	13.1%	27	10.5%
2	Tokyo	4,078	10.1%	42	16.3%
3	Aichi	4,006	10.0%	29	11.3%
4	Hyougo	3,922	9.8%	25	9.7%
5	Saitama	2,994	7.4%	27	10.5%
Total (5each Prefecture)		20,269	50.4%	150	58.3%
Total		40,196		257	

(6) Other type of Dies and Molds and its parts/accessories

		Production amount (1million Yen)		Number of enterprises	
1	Aichi	29,523	14.2%	137	12.7%
2	Shizuoka	17,403	8.4%	56	5.2%
3	Osaka	14,842	7.2%	120	11.1%
4	Chiba	13,993	6.7%	27	2.5%
5	Kanagawa	12,664	6.1%	83	7.7%
Total (5each Prefecture)		88,425	42.6%	423	39.2%
Total		207,565		1,079	

Note: excluding enterprises having employees of less than 3

Note: This material uses the data from the 2012 economic census

because the industrial statistics survey 2011 has not been conducted by METI.

Industrial statistics survey 2012 will be carried out in the same manner as before.